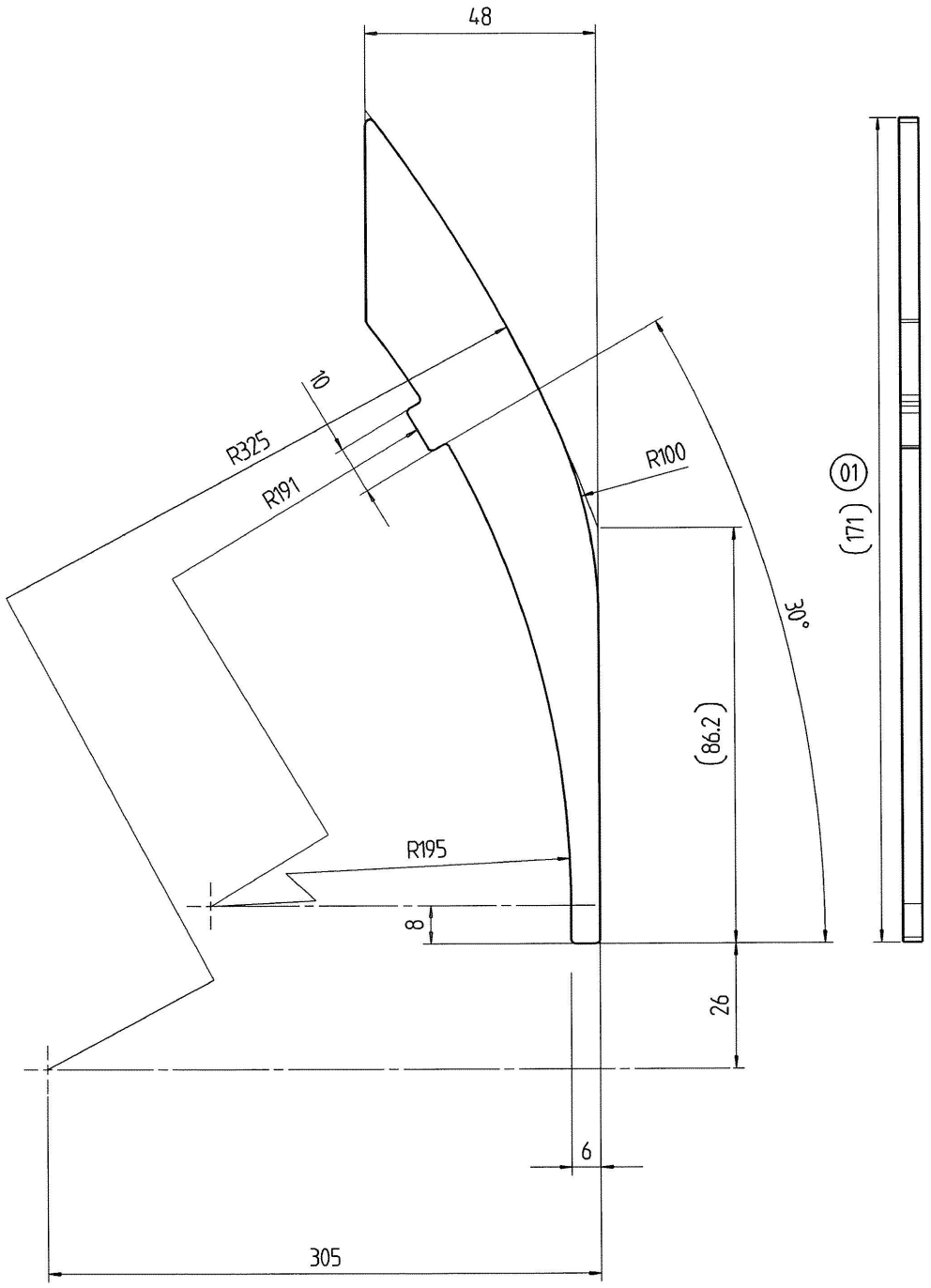

PŘEKLAD

dne: 17. 12. 2014

PROVEDLA

Vlasta Y.

1

Thousin Dat
Nejst. Radius
Radius ohybu

2 -03- 2015

ARCHIV

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 1
- Bend radii : R = 1

FL00132pr1

N2 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
01 oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5 −0.5

Index	alteration	Change no	Fit	Toler.
01	Adding Dim. (171)	T48720		
	Oiled --> Oiled permissible			

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 30	> 120 ≤ 120	> 400 ≤ 400	> 1000 ≤ 1000
GT fine				
L	0,2	0,5	0,8	2	4
⊿	0,1	0,2	0,4	1	2

Lengths (L) and angle (⊥ ∠) = ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- // parallelism = GT
- ⊕ position = GT

Languages: en,fr

Inspection dim. ( )

Auxiliary dim. ( )

	Date	Name
Drawn	10.12.2013	J.Fonteny
Checked	13.12.2013	F.Proust
Auth'd	20.12.2013	R.Pelletier
M.check.	13.1.2014	J.LeCesne

Confidential document
Refer to protection notice ISO 16016

Material: S235JR following EN10025-2

Blank no:

Weight: in kg 0.1

Title: plate door

PROD.

Scale 1:1

Drawing number / / 11914010503

Sheet: 1 of: 1

Repl. | Orig.

Released

11914010503d001 A3